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ANDEROL PRODUCT DATA SHEET

ANDEROL® 6000 SERIES

SYNTHETIC FOOD GRADE GEAR LUBRICANTS

GENERAL INFORMATION

ANDEROL 6000 Series oils are made from synthetic hydrocarbons (PA0) and special additive packages that allow them to meet the former H-1 approval requirements of the USDA where incidental food contact can occur. The heavier viscosity grades will provide excellent service in worm gear situations.

ANDEROL Food Grade Lubricants meet all of the requirements of FDA Regulation 21 CFR 178.3750.

TYPICAL PROPERTIES:

| PROPERTIES | TEST METHOD | TYPICAL PROPERTIES | | | | | | |
|--|----------------|--------------------|------|-----------------|-----------------|---------------|-----------------|------|
| | | 6068 | 6100 | 6150 | 6220 | 6320 | 6460 | 6680 |
| Viscosity @ 40°C, cSt | ASTM D-445 | 64 | 97 | 135-165 | 198-242 | 288-352 | 414-506 | 675 |
| Viscosity @ 100°C, cSt | ASTM D-445 | 10 | 13 | 16.5- 18.5 | 19.0- 25.0 | 25.0- 35.0 | 38 | 51 |
| Viscosity Index | ASTM D-2270 | 143 | 125 | 125 | 125 | 126 | 128 | 130 |
| Flash Point, °C | ASTM D-92 | 240 | 240 | >215 | >215 | 230 | 220 | 240 |
| Pour Point, °C | ASTM D-97 | -50 | -40 | <-40 | <-30 | -35 | <-25 | -22 |
| Four Ball Wear, mm (1 hr @ 1200 rpm, 75 °C, 40 Kg) | ASTM D-4172 | 0.40 | 0.40 | <0.60 | <0.60 | 0.40 | 0.38 | 0.35 |
| Weld Point, kg | ASTM D-2783 | 160 | 160 | >150 | 160 | 160 | >150 | 160 |
| Copper Corrosion, 3 hr @ 100°C | ASTM D-130 | 1a | 1a | 1a | 1b | 1a | 1a | 1a |
| Specific Gravity | ASTM D-1298 | 0.84 | 0.85 | 0.845- 0.875 | 0.850- 0.870 | 0.86 | 0.845- 0.870 | 0.87 |
| Rust Test | ASTM D-665A | Pass | Pass | Pass | Pass | Pass | Pass | Pass |

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APPLICATIONS

ANDEROL 6000 Series are recommended for use where incidental food contact may occur. Including:

- Gear sets
- Bearings
- Circulating oil systems
- Chain lubricants
- Worm gear units

ADVANTAGES

- Long life, fewer oil changes
- Extend equipment life
- Reduced energy costs
- Compatible with mineral oils and most synthetic oils
- High and low temperature operations
- Increased oxidative stability
- Reduced volatility

COMPATIBILITY

ANDEROL® PAO lubricants are similar to mineral oils in their compatibility with paints, seals, gaskets, and hoses. No special precautions related to compatibility are required when changing over from a mineral oil lubricant to an ANDEROL synthetic hydrocarbon based lubricant.

A6000Ser: 11/1/01









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