

RTV9811

Description

Several different curing agents are available for two-component RTV silicone rubber compounds to provide a choice of cure speed, mixing ratio, or deep section cure. DBT (dibutyl tin dilaurate) and STO (stannous tin octoate) are clear, easily pourable liquids. RTV9950 is a white paste, RTV9910 is a beige paste, and RTV9811 is a beige pourable paste. All are based on metal soaps. These curing agents are appropriate to use with the following Momentive Performance Materials products: RTV11, RTV21, RTV31, RTV41, RTV60, RTV88, RTV511, RTV560, and RTV577.

Key Features and Benefits

DBT and STO

- Simple handling procedures and equipment for easy use and low processing cost.
- Adjustable work time and cure rate obtainable through choice of curing agent and level used.

RTV9910

- Paste version of DBT.
- Convenient 10:1 mixing ratio for use in automatic dispensing or hand operations.
- Excellent color contrast with red RTV base compounds provides visual evidence of complete mixing.
- Provides extended pot life over RTV9950.

RTV9950

- Paste version of DBT.
- Convenient 10:1 mixing ratio for use in automatic dispensing or hand operations.
- Excellent color contrast with red RTV base compounds provides visual evidence of complete mixing.

RTV9811

- Convenient 10:1 mixing ratio for use in automatic dispensing or hand operations.
- Good color contrast with RTV base compounds provides visual evidence of complete mixing.
- Good cure in deep sections eliminates need for multiple pours and long cure times.
- Inhibitor to prevent copper corrosion permits use with sensitive metals.

Typical Properties

	DBT	STO	RTV9910	RTV9950	RTV9811
Color	Clear to amber	Clear to amber	Beige	White	Light beige
Consistency	Easily pourable	Easily pourable	Paste	Paste	Pourable paste
Viscosity (cps)	100	250	-	350,000	25,000
Specific Gravity	1.05	1.26	1.80	1.74	1.50
Typical Level Used (wt %)	0.1 - 0.5	0.2 -0.5	10	5 - 10	5 - 10
Cure Speed	Moderate	Fast	Slow	Moderate	Moderate

Typical Cure Rates for Two Component RTV Silicone Rubber Compounds at 25°C (77°F) and 50% RH

RTV Base Compound	DBT Concentration					
	0.1%			0.5%		
	Work Time (hours) ⁽¹⁾	Tack Free Time (hours) ⁽²⁾	Firm Time (hours) ⁽³⁾	Work Time (hours) ⁽¹⁾	Tack Free Time (hours) ⁽²⁾	Firm Time (hours) ⁽³⁾
RTV11	3-6	8-12	48	1-4	3-5	24
RTV21	3-5	5-10	24+	1-3	1-4	24
RTV41	3-6	5-10	24+	1-3	1-4	24
RTV31	4-5	7-10	18-24	1-2	2-3	12-24
RTV60	3-5	8-12	24+	1-3	3-6	24
RTV88	4-6	8-12	24	1-2	4-6	16-24
RTV511	6-9	14-18	72-84	1-3	2-3.5	24
RTV577	6-9	8-11	36-40	1-3	2-4	24
RTV560	4-6	6-8	36-40	1-2	1.5-2.5	16-24

⁽¹⁾ Work Time (also called Pot Life, Work Life, or Application Time) is the length of time between curing agent addition and cessation of compound flow. It is the measure of the time available to apply the material after curing agent has been added.

⁽²⁾ Tack Free Time is the time after which surface tack is eliminated.

⁽³⁾ Firm time is when the product is set, but full physical property development may not have been achieved.

Potential Applications

DBT(dibutyl tin dilaurate) is the liquid curing agent generally preferred for most applications. Used in concentrations from 0.1 to 0.5% by weight, DBT provides adequate work time and moderate cure speed. The effects of varying DBT concentration are shown in the table of typical cure rates. Varying the concentration within the limits shown has little or no effect upon the final cured properties of the RTV silicone rubber compound.

STO (stannous tin octoate) is the fastest of the commonly used curing agents and is especially useful where cure times of one hour or less are required. Normally concentrations up to 0.5% by weight are used. Because of the short work time and rapid curing action, RTV silicone rubber compounds catalyzed with STO should be

applied immediately after thorough mixing.

RTV9910 and RTV9950, pre-blended pastes based on DBT, are designed for use at a level of ten percent by weight of the RTV base compound. This ratio makes this product especially useful where automatic mixing and dispensing is needed for production line or large volume operations. At the ten percent level RTV9950 provides the equivalent of 0.5% DBT. The use of RTV9910 at ten percent will result in a longer work life than RTV9950.

RTV9811 has been specially designed for thorough cure of RTV silicone rubber compounds in thick section. This curing agent is also used at a level of ten percent by weight of the RTV base compound and is suggested for general use because of the easy mixing ratio, good color contrast, and ability to cure in deep sections.

Patent Status

Standard copy to come

Product Safety, Handling and Storage

CAUTION! DBT, STO, RTV9910, RTV9950, and RTV9811 curing agents cause eye irritation and may cause skin irritation. Avoid contact with skin and eyes. In case of eye contact, flush with water for 15 minutes and see a physician. For skin contact, wash with soap and water. Clothing contaminated with DBT or STO should be removed and laundered before reuse.

Standard copy to come

Processing Recommendations

Mixing

Select a mixing container 4-5 times larger than the volume of RTV silicone rubber compound to be used. Weigh out the silicone rubber base compound and add the appropriate amount of curing agent. With clean tools, thoroughly mix the RTV base compound and the curing agent, scraping the sides and bottom of the container carefully to produce a homogeneous mixture. When using power mixers, avoid excessive speeds which could entrap large amounts of air or cause over-heating of the mixture, resulting in shorter pot life.

Measuring Guide for Curing Agent Addition

Weight of RTV Base Compound	Amount of Curing Agent to be Added			
	DBT		STO	
	0.1%	0.5%	0.1%	0.5%
100 grams	5 drops*	25 drops	4 drops	20 drops
454 grams (1lb)	23 drops	2.27 grams	21 drops	2.27 grams

* For conventional medicine dropper.

Deaeration

Air entrapped during mixing should be removed to eliminate voids in the cured product. Expose the mixed material to a vacuum of at least 22mm (29 in.) of mercury. The material will expand, crest, and recede to about the original level as the bubbles break. Degassing is usually complete about two minutes after frothing ceases. When using RTV silicone rubber for potting, a deairing step may be necessary after pouring to avoid capturing air in complex assemblies.

Automatic equipment designed to meter, mix, deaerate, and dispense two-component RTV silicone rubber compounds will add convenience to continuous or large operations.

Limitations

Standard copy to come

Contact Information

Email

commercial.services@momentive.com

Telephone

Americas	Latin America	EMEAI- Europe, Middle East, Africa & India	ASIA PACIFIC
+1 800 295 2392 Toll free*	Brazil +55 11 4534 9650 Direct Number	Europe +390510924300 Direct number	China 800 820 0202 Toll free +86 21 3860 4892 Direct number
+704 805 6946 Direct Number	Mexico +52 55 2169 7670 Direct Number	India, Middle East & Africa + 91 44 71212207 Direct number*	Japan +81 3 5544 3111 Direct number
*All American countries		*All Middle Eastern countries, Africa, India,	Korea +82 2 6201 4600

For literature and technical assistance, visit our website at: www.momentive.com

DISCLAIMER:

THE MATERIALS, PRODUCTS AND SERVICES OF MOMENTIVE PERFORMANCE MATERIALS INC. AND ITS SUBSIDIARIES AND AFFILIATES (COLLECTIVELY “SUPPLIER”), ARE SOLD SUBJECT TO SUPPLIER’S STANDARD CONDITIONS OF SALE, WHICH ARE INCLUDED IN THE APPLICABLE DISTRIBUTOR OR OTHER SALES AGREEMENT, PRINTED ON THE BACK OF ORDER ACKNOWLEDGMENTS AND INVOICES, AND AVAILABLE UPON REQUEST. ALTHOUGH ANY INFORMATION, RECOMMENDATIONS, OR ADVICE CONTAINED HEREIN IS GIVEN IN GOOD FAITH, SUPPLIER MAKES NO WARRANTY OR GUARANTEE, EXPRESS OR IMPLIED, (i) THAT THE RESULTS DESCRIBED HEREIN WILL BE OBTAINED UNDER END-USE CONDITIONS, OR (ii) AS TO THE EFFECTIVENESS OR SAFETY OF ANY DESIGN INCORPORATING ITS PRODUCTS, MATERIALS, SERVICES, RECOMMENDATIONS OR ADVICE. EXCEPT AS PROVIDED IN SUPPLIER’S STANDARD CONDITIONS OF SALE, SUPPLIER AND ITS REPRESENTATIVES SHALL IN NO EVENT BE RESPONSIBLE FOR ANY LOSS RESULTING FROM ANY USE OF ITS MATERIALS, PRODUCTS OR SERVICES DESCRIBED HEREIN. Each user bears full responsibility for making its own determination as to the suitability of Supplier’s materials, services, recommendations, or advice for its own particular use. Each user must identify and

perform all tests and analyses necessary to assure that its finished parts incorporating Supplier's products, materials, or services will be safe and suitable for use under end-use conditions. Nothing in this or any other document, nor any oral recommendation or advice, shall be deemed to alter, vary, supersede, or waive any provision of Supplier's standard Conditions of Sale or this Disclaimer, unless any such modification is specifically agreed to in a writing signed by Supplier. No statement contained herein concerning a possible or suggested use of any material, product, service or design is intended, or should be construed, to grant any license under any patent or other intellectual property right of Supplier covering such use or design, or as a recommendation for the use of such material, product, service or design in the infringement of any patent or other intellectual property right.

The use of the "™" symbol designates registered or unregistered trademarks of Momentive Performance Materials Inc. or its affiliated companies. Momentive and the Momentive logo are trademarks of Momentive Performance Materials Inc.